

MOTOR PERFORMANCE		Winding codes	UE	UJ	WJ	WT
		UNIT	WATER COOLING	WATER COOLING	WATER COOLING	WATER COOLING
<b>Tp</b>	Peak torque	Nm	19700	21400	21400	21400
<b>Ti</b>	Intermittent torque	Nm	14800	14800	15100	15100
<b>Tc</b>	Continuous torque	Nm	10900	10900	11200	11200
<b>Ts</b>	Standstill torque	Nm	8760	8760	8980	8980
<b>Ip</b>	Peak current	Arms	121	298	432	865
<b>Ii</b>	Intermittent current	Arms	72.5	145	217	433
<b>Ic</b>	Continuous current	Arms	45.8	91.7	137	274
<b>Is</b>	Standstill current	Arms	34.7	69.4	104	208
<b>ns</b>	Rated low speed	rpm	0.030	0.030	0.029	0.029
<b>nm</b>	Maximum speed without flux weakening	rpm	24.2	48.4	70.3	141
<b>nm,FW</b>	Maximum speed with flux weakening	rpm	84.0	126	160	229
<b>ton,p</b>	Maximum ON time for peak cycle	s	10	5.0	5.7	5.7
<b>ton,i</b>	Maximum ON time for intermittent cycle	s	2.9	2.9	2.9	2.9
<b>Pp</b>	Power dissipation @ Ip	W	87100	140000	131000	131000
<b>Pi</b>	Power dissipation @ Ii	W	39200	39200	39300	39300
<b>Pc</b>	Power dissipation @ Ic	W	15700	15700	15700	15700
<b>Td</b>	Max. detent torque (average to peak)	Nm	54	54	54	54

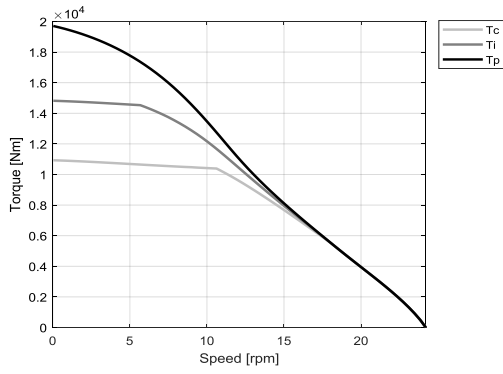
MOTOR SETTING		UNIT				
<b>Kt</b>	Torque constant	Nm/Arms	286	143	98.5	49.2
<b>Ku</b>	Back EMF constant (*)	Vrms/(rad/s)	164	82.0	56.6	28.3
<b>Km</b>	Motor constant	Nm/√W	125	125	128	128
<b>R20</b>	Electrical resistance at 20°C (*)	Ohm	3.51	0.877	0.394	0.0985
<b>Ld/Lq</b>	Electrical inductance (*)	mH	51.5 / 44.8	12.9 / 11.2	6.12 / 5.26	1.53 / 1.32
<b>Isc</b>	Maximum short-circuit current	Arms	33.5	66.9	97.1	194
<b>nb</b>	Base speed	rpm	10.6	34.3	56.4	128
<b>nb,i</b>	Base speed at intermittent duty cycle	rpm	5.68	25.0	42.7	104
<b>nb,p</b>	Base speed at peak duty cycle	rpm	0.00	13.5	26.8	63.0
<b>nn</b>	Rated speed	rpm	8.77	29.7	49.6	117
<b>Tn</b>	Rated torque	Nm	10500	7810	6380	3960
<b>In</b>	Rated current	Arms	45.4	63.5	73.6	93.8
<b>rth</b>	Thermal time constant	s	184	184	188	188
<b>Rth</b>	Thermal resistance	K/W	0.00648	0.00648	0.00646	0.00646
<b>2p</b>	Number of poles	-	220	220	220	220
<b>J</b>	Rotor inertia	kg·m²	32.9	32.9	32.9	32.9
<b>mr</b>	Rotor mass	kg	107	107	107	107
<b>ms</b>	Stator mass	kg	298	298	300	300

MOTOR ENVIRONMENT		UNIT				
<b>Udc</b>	Nominal DC bus voltage	VDC	600	600	600	600
<b>Di</b>	Intermittent duty cycle	%	40	40	40	40
<b>Dp</b>	Peak duty cycle	%	5.0	5.0	5.0	5.0
<b>Sr</b>	Rotor exchange surface	m²	0.940	0.940	0.940	0.940
<b>θamb</b>	Ambient temperature	°C	20	20	20	20
<b>θmax</b>	Maximum coil temperature	°C	130	130	130	130
<b>θw</b>	Inlet water temperature	°C	20	20	20	20
<b>Δθw</b>	Water temperature difference for Pc	K	10	10	10	10
<b>qw</b>	Minimum water flow for Δθw	l/min	24	24	25	25
<b>Δpw</b>	Max. pressure drop at qw	bar	1.1	1.1	1.1	1.1

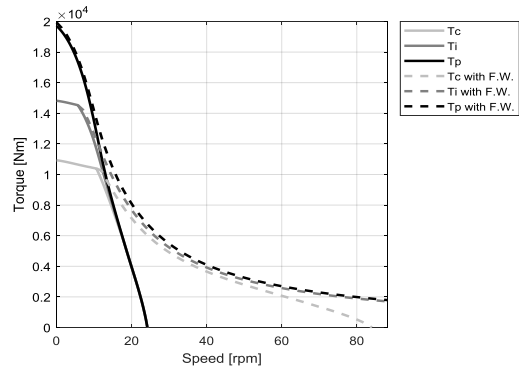
**Notes:** (\*) terminal to terminal.  
Hypotheses and tolerances are in ETEL Integration Manual.  
Please refer to ETEL Integration Manual for the mass of the optional cooling jacket and the possible additional pressure drop.

**Caution:** Any use of the motor beyond speed/torque limit could lead to hazardous voltage and serious injuries. Customer is responsible for setting safeties/limitations that will keep the motor in its safe operating area. ETEL cannot be held responsible if the motor is used in an improper way.

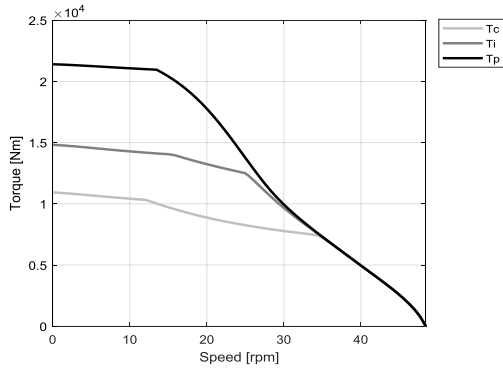
**UE - WATER COOLING**



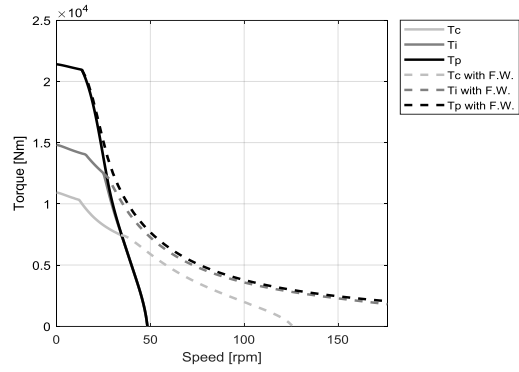
**UE - WATER COOLING**



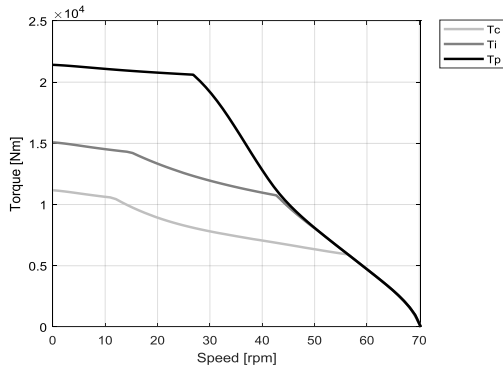
**UJ - WATER COOLING**



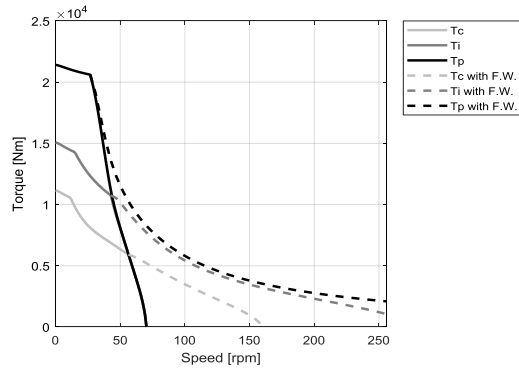
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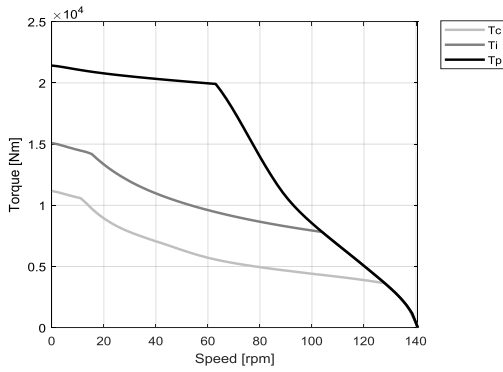
**WJ - WATER COOLING**



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**WT - WATER COOLING**



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